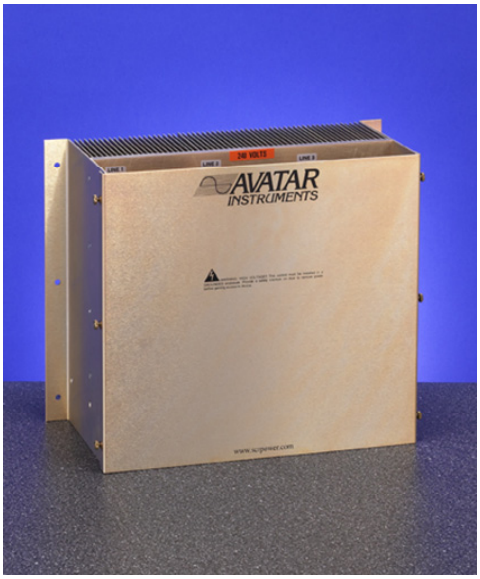
A6Z
OPERATING MANUAL

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MADE IN USA

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NRNT FILE # E350716

CE

Avatar Instruments, Inc. 16587 Coastal Highway Lewes, DE 19958
Phone: (302) 703-6865 Fax: (302) 703-6876 www.scrpower.com

INTRODUCTION

Congratulations on your purchase of an Avatar A6Z series power control. This manual was designed to assist you in installing, operating and maintaining your new power control in a safe manner. Upon reading and following the instructions in this manual, you will be rewarded many years of trouble-free service from your new A6Z. It is essential that you read the captions followed by the safety warnings; they are located throughout the manual and are very easy to identify.

 indicates important installation, operating, servicing instructions

 indicates dangerous voltage present and risk of electric shock

FEATURES

- UL 508, cUL508 Listed and CE Certified
- compact and light weight
- 100 % solid state circuitry
- over-rated SCR power modules
- over-sized heat sink
- full power ratings up to 50ºC (122ºF) ambient temperature
- optically isolated 4-20 mA input standard
- variable time base provides high resolution control
- electrically isolated chassis and heat sinks to 600 Amps
- gold chromate chassis and heat sink
- I^2T fusing and MOV protection on all power SCR's
- SanRex, SemiKron, International Rectifier and Fairchild semiconductors
- double sided FR4 VO-94 rated glass epoxy PCB's

DESCRIPTION

The A6Z is a proportional, zero voltage switched, three leg controlled, three phase power controller capable of delivering 0-99% of the applied line voltage to directly connected electric resistive heaters. This is accomplished by proportionally switching SCR's on and off using a variable time base. The A6Z has three inverse-parallel SCR modules (six SCRs total). Each module controls one phase of the three-phase load. Modular construction allows for simple and solderless field serviceability. The A6Z is not affected by phase rotation. NOTE: ***The A6Z will not work on tungsten lamps, transformers or motors.***

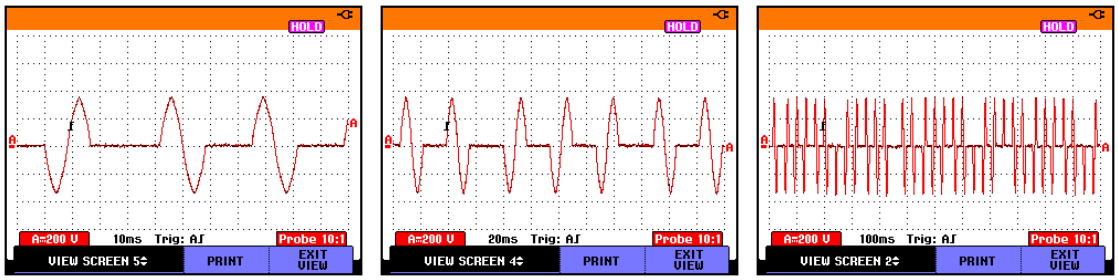
There are four field replaceable items:

- printed circuit board
- fuses
- SCR packages
- MOV's (metal oxide varistors)

THEORY OF OPERATION

The standard input signal (4-20mA) is applied to the blue input terminal block, processed and fed to optocouplers. The output of each optocoupler set controls its respective SCR Module. An I^2T fuse connected in series with the input provides over current protection in the event of external wiring shorts, or too large of a heater load. Additionally, a MOV (metal oxide varistor) is connected in parallel with each SCR, providing voltage spike protection to the controller.

Zero voltage switching controls proportionally turn on and off each full cycle of the power line. By varying the number of AC power line cycles, the SCR provides power to the heaters. With a variable time base, the optimum number of cycles turned on/off is achieved. This method produces less RFI line noise than phase angle fired SCRs. Power factor is 100%, while harmonic distortion is limited. The charts below, left and center show 25% power output using variable time based zero voltage switching. The chart on the right shows 50% output.



Avatar Instruments variable time base SCR firing. Note how half cycles can be turned on and off providing 0.08 second resolution on 60Hz power lines.

INSTALLATION

**WARNING: FIRE HAZARD!!** Even the best electronic components CAN FAIL SHORTED, KEEPING FULL POWER ON! Provide a SEPARATE (redundant) OVER TEMPERATURE SHUTDOWN MEANS to switch power off if safe temperature is exceeded.

**WARNING: HIGH VOLTAGE!!** This control must be installed in a GROUNDED metal enclosure. Provide a safety interlock on door to remove power before gaining access to device. The ground/earth connection can be made to the A6Z chassis mounting point on heat sink / side panel.

This controller must be installed by a qualified electrician in accordance with any and all local and national electric codes including NEC and any other applicable codes.

First things first, do you have the proper controller for your application? Check the Avatar serial tag and verify the correct voltage/ ampere ratings and input control signal for your application.

After verifying you have the proper controller, the next most important item is adequate cooling/ ventilation. All Avatar power controllers are rated to deliver full power to their respective load(s) at an ambient temperature not to exceed 50ºC. Use this formula to calculate the minimum size enclosure required.

Number of SCR modules X 1.2 VOLTS X MAXIMUM HEATER CURRENT = TOTAL WATTS DISSIPATED

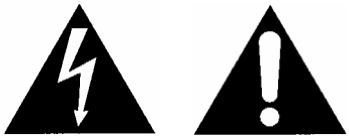
Example: 3 x 1.2 x 60 amps = 216 watts that the *power controller has to dissipate*

Heat is the worst enemy to any electrical device, including power controllers. Orient heat sink fins and chassis channel in a **vertical position**, providing adequate air flow above and below unit. The cooler the unit operates, the longer it will provide seamless, reliable service. Fan cooled units should have fans on bottom facing up.

As a quick rule for spacing is take footprint measurement of SCR and use that as ideal spacing distance for SCR and other components.
Example; if the SCR is 12” x 12”, space other objects 6” above, 6” below & 6” side to side for best heat dissipation. **Plastic wire duct is an insulator and blocks air flow**.

The dryer and cleaner, the better! Over time, a combination of moisture and contaminates will lead to failure due to corrosion and insulation breakdown (arcing and sparking). If the controller absolutely must be installed in a harsh and corrosive environment, it is recommended that an air conditioned NEMA 4X or similar type of environmentally sealing enclosure be used during installation.

ELECTRICAL CONNECTIONS


Again, this work must be performed by a qualified electrician and in accordance with any and all local and national codes that may apply. Please refer to the wiring diagrams (pgs. 10 - 18).


To reduce the risk of electrocution, **TURN ALL POWER OFF** to wires that will be connected to the power control before making any connections. The fused disconnect or circuit breaker must be open or **OFF** to perform installation or maintenance of any kind, including at the Heater/Load. Solid state devices **are never "off" unless you physically disconnect the incoming electrical power line to the SCR**.


Dangerous voltages & shock potential are always present when input voltage is connected to the A6Z SCR. Even on the HEATER/ LOAD side. This danger exists even when the A6Z SCR is set to deliver 0% output. Physically disconnect the incoming electrical power line connection to the SCR before doing any work on A6Z SCR or heaters.

The 1200 amp A6Z controller heat sinks are always on line voltage!!

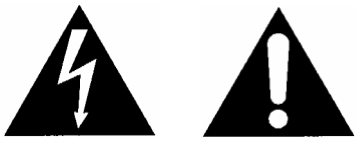
AC POWER INPUT:
Power input (AC MAINS) is connected to lugs labeled "LINE 1", "LINE 2" & "LINE 3"(see fig. 1 for correct wire size and torque specs.)

LOAD CONNECTION:
Load connections are equally simple; connect the load/ heater to lugs labeled "HTR 1", "HTR 2"and "HTR 3" (see fig. 1 for correct wire size and torque specs).

NOTE: The A6Z is capable of controlling 3 wire delta, 3 wire wye, open delta or 4 wire "wye" connected loads.

The A6Z is capable of driving unbalanced loads, but it is highly recommended to equally balance loads between all three phases to provide consistent tracking between all three phases. The A6Z can also be used to fire inside delta wired loads or be used to fire into three (3) separate single phase loads at the same time.

Check heater resistance to ensure heater current will not exceed fuse ratings. Controllers DO NOT blow fuses - excess heater current does. Check for heater wiring shorts, shorted load connections will instantly blow expensive fuses.


The I^2T Semiconductor fuses that are built into the SCR **do NOT** qualify as branch circuit protection. Separate branch circuit overcurrent protection is required. This overcurrent protection needs to be provided in accordance with both national and local codes of the inspecting authority.

INPUT CONTROL SIGNAL:

Connect the control signal to the blue terminal block labeled "4-20mA INPUT" observing proper polarity (positive to "+" and negative to "-"). **Terminal torque is 5 In-Lbs for mA input block.** The same is applied for R option signal input A6Z

THERMOSTAT for FAN FAILURE:

On all Avatar SCR Controls 150 Amps and above, fans are used to cool the SCR heat sinks. Avatar mounts a Snap-disc thermostat to the heat sink. If the fan fails, air is blocked or a safe ambient temperature is exceeded, the thermostat will activate. This thermostat can be used to break I/O relay logic, trigger alarms or shut down a power contactor. See wiring diagram for thermostat wiring (pgs. 16, 17 and 18).

OPTIONS

"**R**" RELAY OPTION: For 10-32 VDC or 120VAC Analog Signal Input to turn A6Z into On/Off controller, use "R" relay option. Call out as "**-R32**" or "**-R120**"

For manual potentiometer control use the Avatar model **MAP**.
The MAP is an Isolated Potentiometer 4-20mA signal card.

For LINEAR 0-5 or 0-10 VDC Analog Signal use Avatar MAI milliamp interface card.

MAI-05V takes a 0-5VDC signal input and outputs 4-20mA.
MAI-10V takes a 0-10VDC signal input and outputs 4-20mA.

WARRANTY

All Avatar Instruments products carry a full ***five year***, warranty from date of purchase, parts and labor warranty against component failure and defects in workmanship. In the event your controller fails to perform properly, **contact Avatar to obtain a return authorization number**. Controllers sent to Avatar for warranty service that have no apparent defect will be treated as a standard repair and a $50.00 charge will be applied. Avatar will repair or replace any unit that failed due to defective parts or assembly. This warranty DOES NOT cover damage due to shipping, abuse, misapplication or operation beyond the specified rating.

Furthermore, fuses and improperly fused SCR's are NOT COVERED by this warranty. Avatar is not responsible for any subsequent or other damage experienced in use of this device.

SPECIFICATIONS

INPUT VOLTAGE: ..... see model description
OUTPUT VOLTAGE: ..... 0-99% of input voltage
CURRENT CAPACITY: ..... see model description
CONTROL SIGNAL: ..... 4-20mA @ 10 volts DC
INPUT IMPEDANCE: ..... 500 ohms
4-20mA INPUT TERMINAL TORQUE RATING: 5 in-lbs

COOLING: 30-80 amp ..... convection
100-1200 amp..... fan(s) 120VAC
THERMOSTAT: ..... 190ºF (fan cooled units only)
POWER DISSIPATION (Watts): ..... 3.6 x maximum current

DIMENSIONS: ..... see dimensional drawings

WEIGHT:	**NET**	**SHIPPING**
30 amp.....	7 lb	9 lbs.
40-80 amp.....	14 lbs.	15 lbs.
100 amp	18 lbs.	21lbs.
150 amp compact.....	30 lbs.	45 lbs.
150-225 amp	45 lbs.	55 lbs.
250-350 amp	50 lbs.	65 lbs.
600 amp……	80 lbs.	105 lbs.
1200 amp……	231 lbs.	300

Wire Gauge and Touque Specifications for 90ºC Temp Wire.
Use copper wire only.

Wire Gauge and Torque Specifications for 90ºC Temp Wire			
Power Control Maximum Current Rating/ Circuit	Copper Wire Only MINIMUM AWG	Wire Lug Torque Spec. (lbs./in.)	Lug Size
30A	10AWG	35	10 AWG
40A	8AWG	40	1/0 - 14
60A	6AWG	45	1/0 - 14
80A	4AWG	45	1/0 - 14
100A	3AWG	50	1/0 - 14
150A	1AWG	180	250MCM - 6
200A	3/0 AWG	250	250MCM - 6
225A	3/0 AWG	250	250MCM - 6
250A	4/0 AWG	250	250MCM - 6
350A	TWO: 4/0 AWG	250	TWO: 250MCM-6
600A	TWO: MCM 350	325	TWO: 600MCM-2
1200A	FOUR: MCM 350	375	FOUR: 600MCM-2

fig. 1

Ground wire should be mounted to chassis of SCR. The hardware used to mount SCR to back plate/enclosure can be used for ground lug. Size of the ground wire should be able to supply enough current capacity to match line and load power levels. Use copper wire only. Follow NEC NFPA 70 National Electrical Code.



TROUBLESHOOTING

SYMPTOM	POSSIBLE CAUSE	POSSIBLE SOLUTION
Heaters do not heat up	no power to A6Z	verify correct input voltage between the three "LINE" lugs on A6Z.
	blown fuses in A6Z	check for heater and wiring shorts, check current rating on heaters and replace fuses as necessary. Will blow fuses on tungsten lamps or transformers.
	no control signal to A6Z	verify 4-20mA signal is hooked up correctly on the source and A6Z; positive to "+" and negative to "-"
	defective heaters	check for output voltage between the three "HTR" lugs. If voltage is present, check wiring to the heaters and the actual heaters.
	defective source	measure the output of the source (temperature controller, PLC, etc.) by placing a milliamp meter in SERIES with the signal wires.
Heaters are on full all the time	incorrect source signal	verify 4-20mA signal varies from 4-20mA.
	shorted SCR's in controller	with power applied, measure voltage drop across "LINE 1" and "HTR 1", if voltage reading is less than one volt, the associated SCR is bad. Perform same test on "LINE 2" to "HTR 2", and "LINE 3" to "HTR 3".
Heaters on one leg are on all the time, others 25- 50%	short to ground, sneak path in between lines	Heater or power wires are shorted to ground. Use amp probe to find were current draw is going. Use meg-ohm meter to find short to ground or in between lines.
Process will not stabilize, control signal oscillates	incorrect temperature control tuning, slow temperature sensing	re-tune temperature control, use faster sensor, place sensor closer to process.

ORDERING CODES

A6Z - _____-_____-_____-_____
Voltage Amperes Options Options

VOLTAGE DESIGNATIONS
(48) 120 - 480 VAC 50/60Hz
(60) 575- 600 VAC 50/60Hz

LOAD IN AMPS:
30, 40, 60, 80, 100, 150
200, 225, 250, 350, 600, 1200

OPTIONS:

R Option

10-32 VDC on-off command signal (-R32)
120 VAC on-off command signal (-R120)

OPTIONAL FAN VOLTAGES

The standard cooling fans on 100 Amp – 1200 Amp A6Z SCRs are 120VAC.
If you would like to use a 24VDC or 230VAC fan, order as:

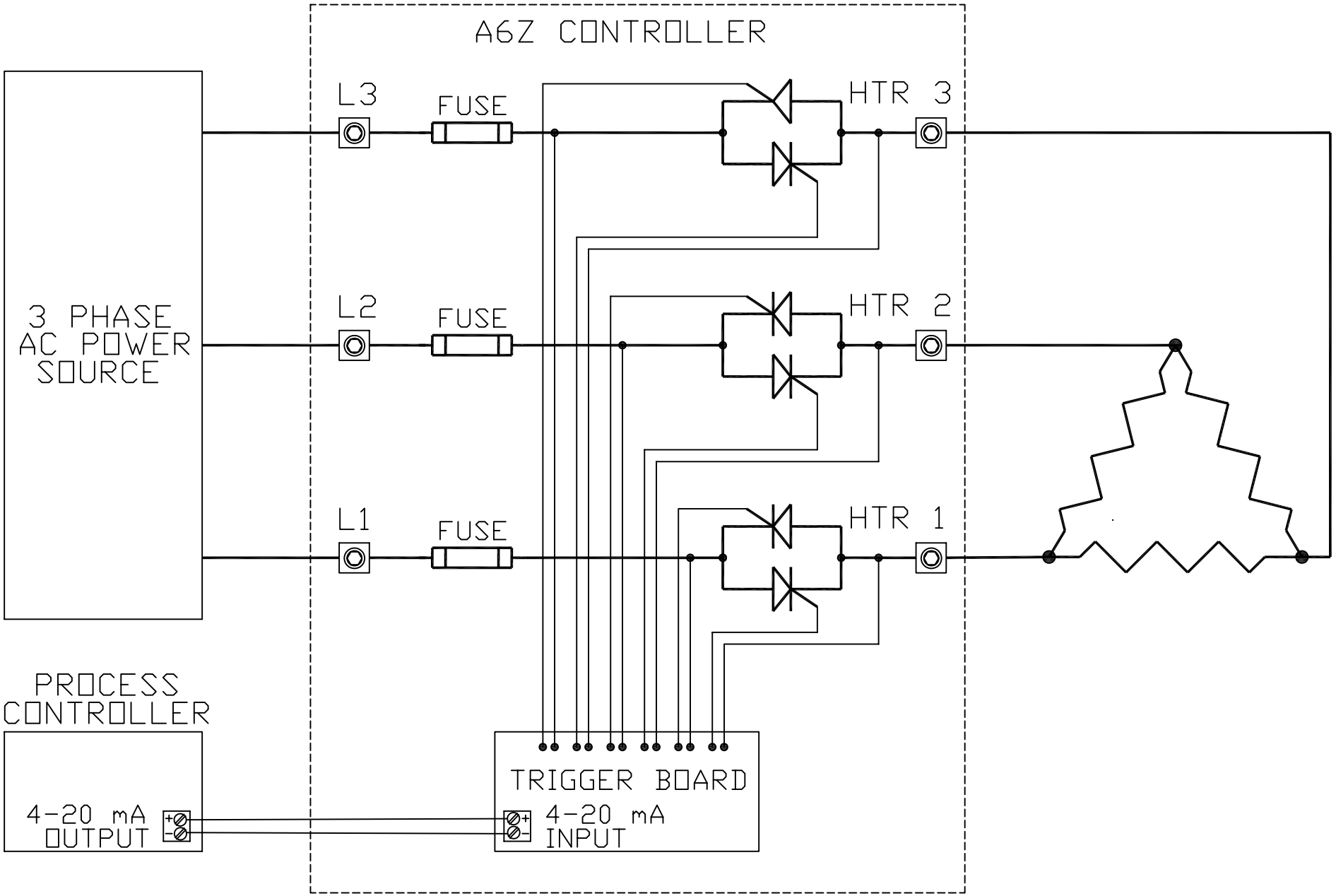
24VDC Fan(s) "-24VDC"
230VAC Fans(s) "-230VF"

Thru-Hole Mounting

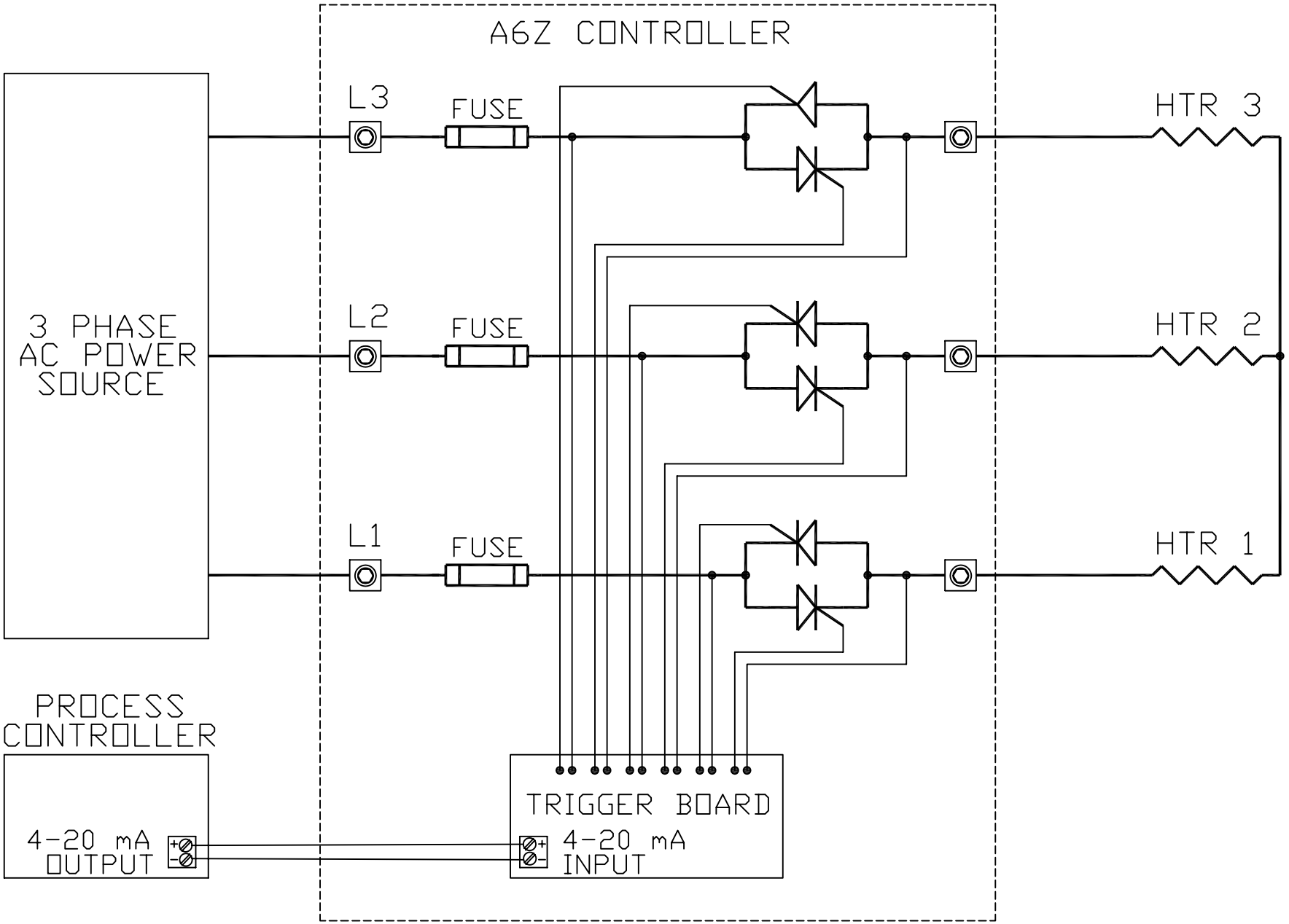
Only available on 40, 60, 80 & 100 Amp units. (-TH). Specify if RTV is needed for NEMA 4/4X.

Example: A6Z-48-60 is a zero voltage switched, three phase, 480VAC, 60 Ampere SCR.

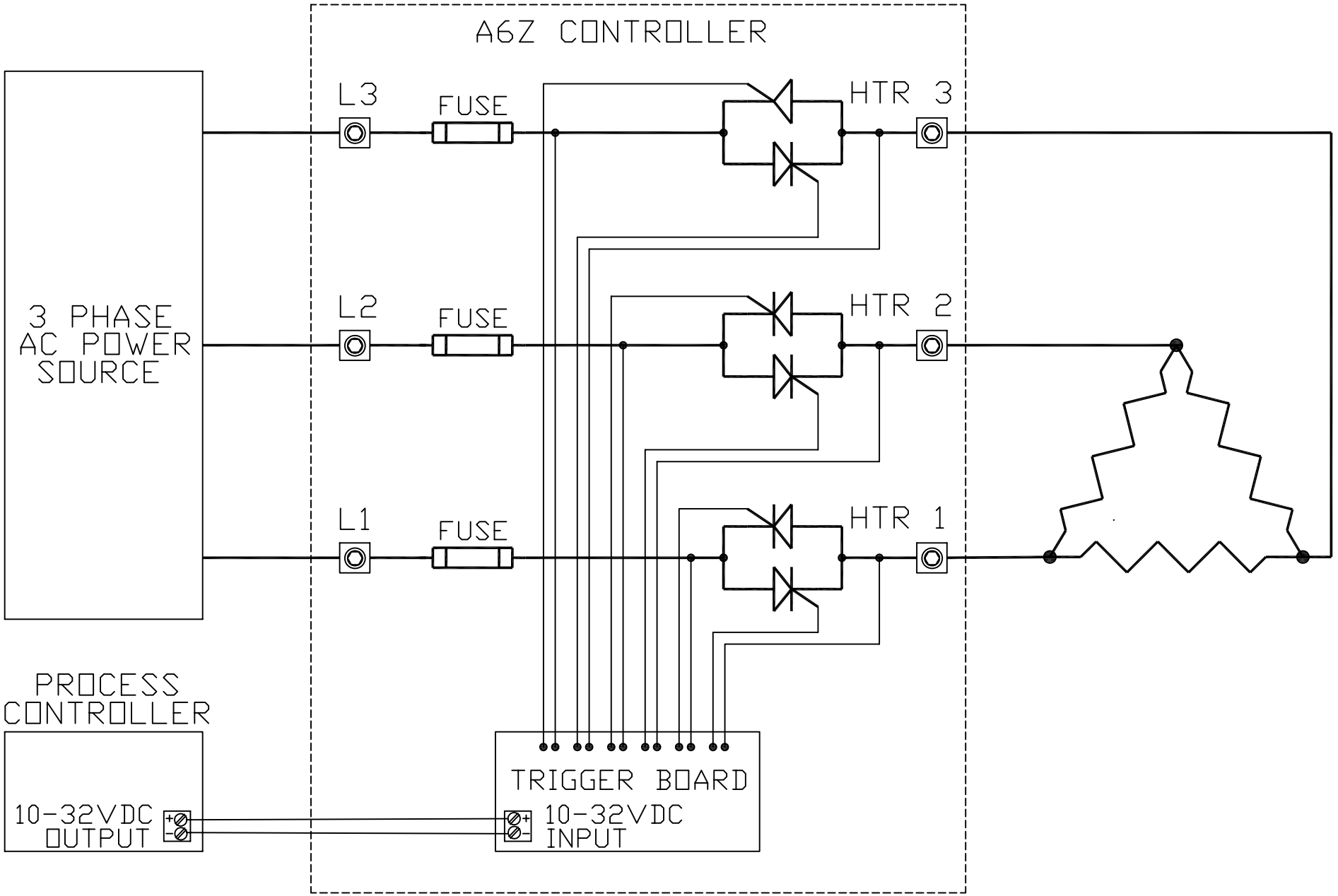
A6Z WIRING DIAGRAM
(3 WIRE 3 LEG DELTA LOAD)



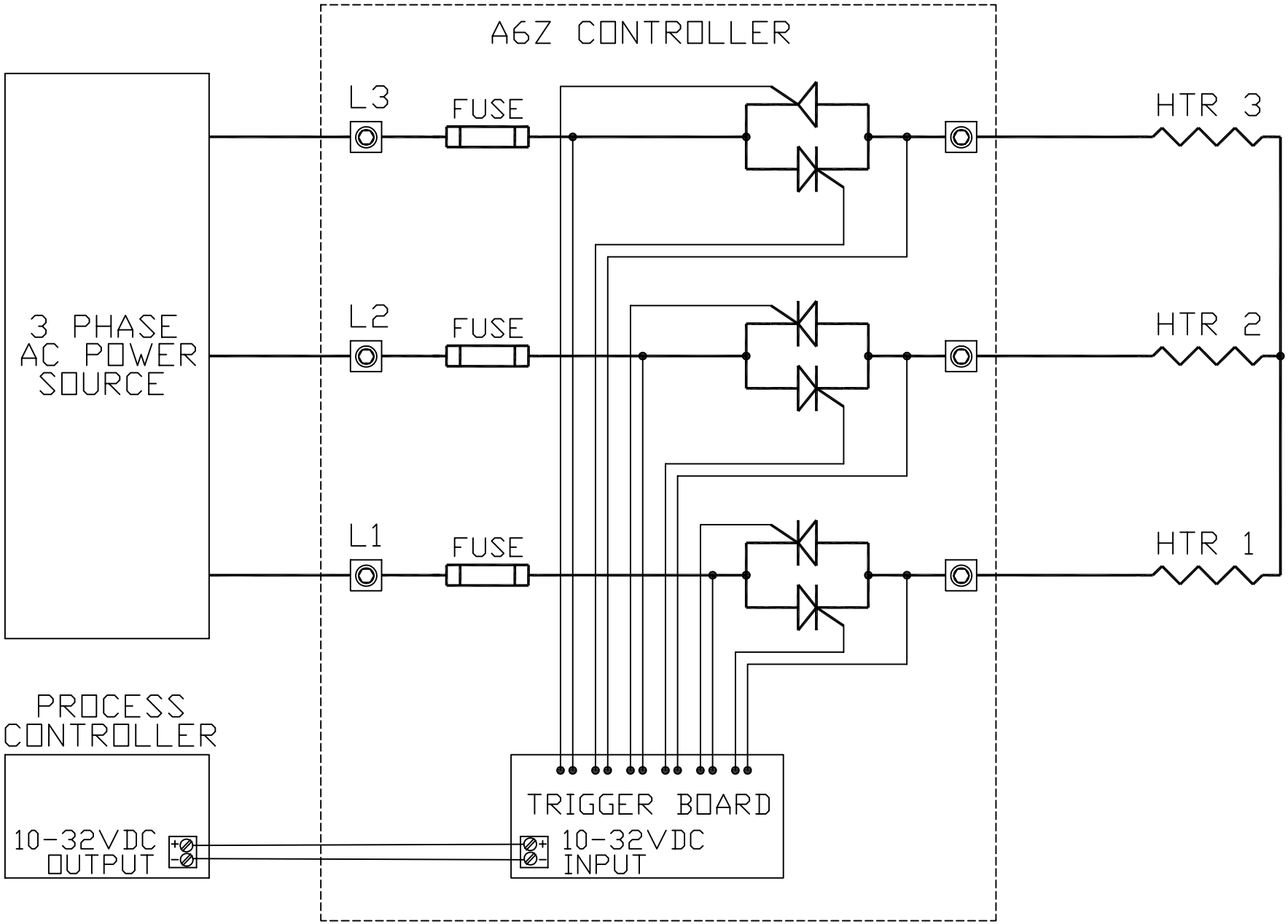
A6Z WIRING DIAGRAM
(3 WIRE 3 LEG WYE LOAD)



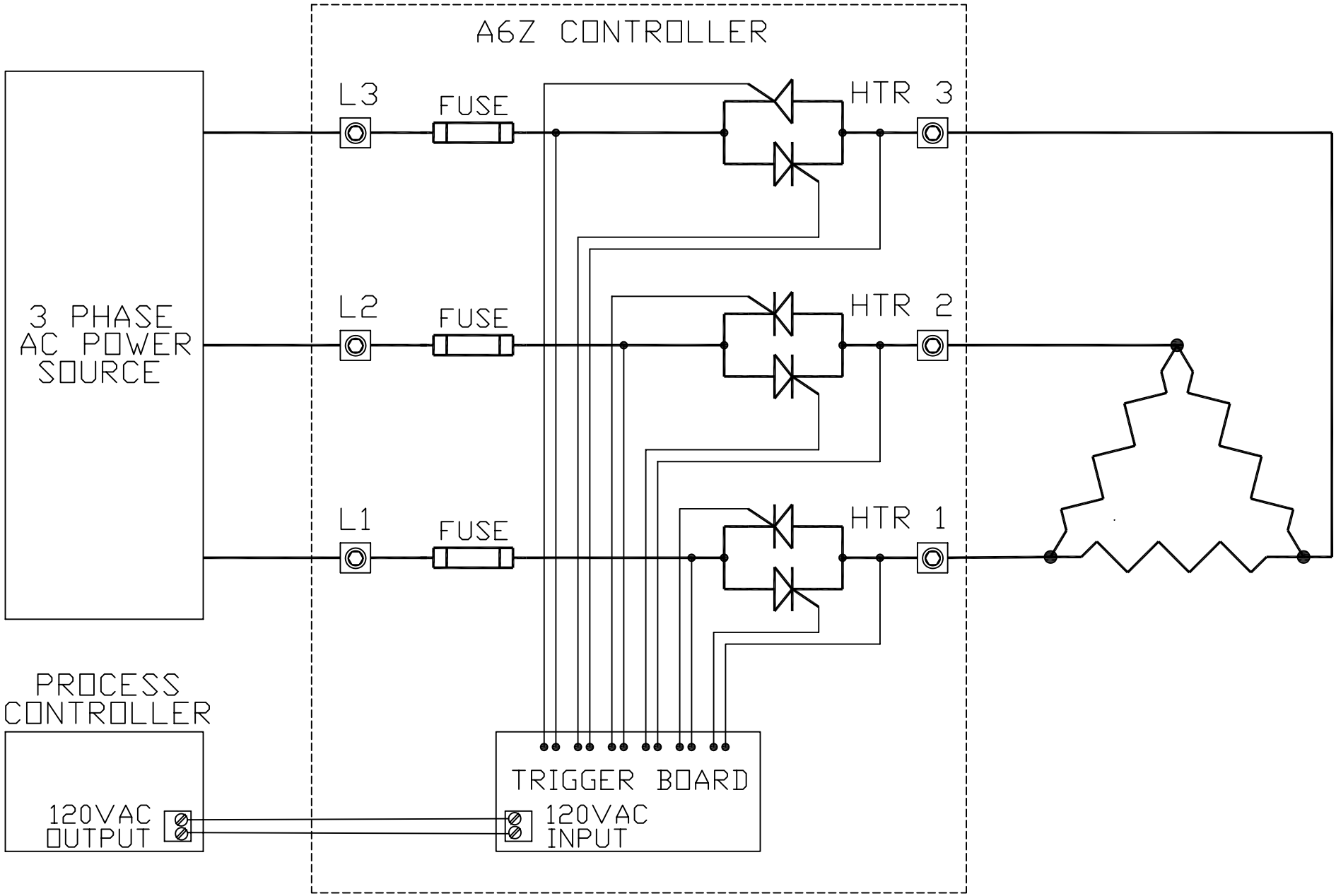
A6Z WIRING DIAGRAM "R32" OPTION
10-32VDC COMMAND INPUT SIGNAL
(3 WIRE 3 LEG DELTA LOAD)



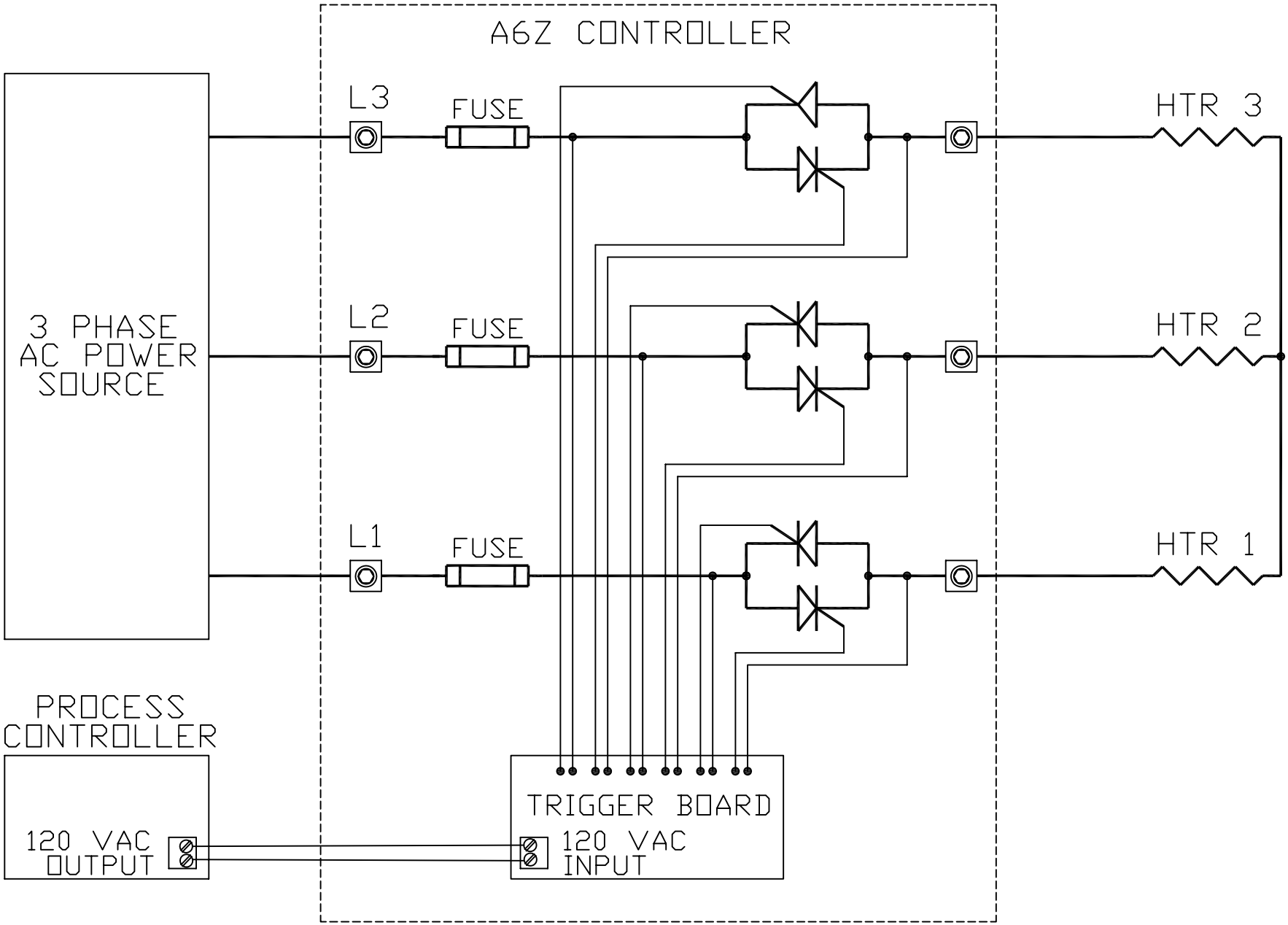
A6Z WIRING DIAGRAM "R32" OPTION
10-32VDC COMMAND INPUT SIGNAL
(3 WIRE 3 LEG WYE LOAD)



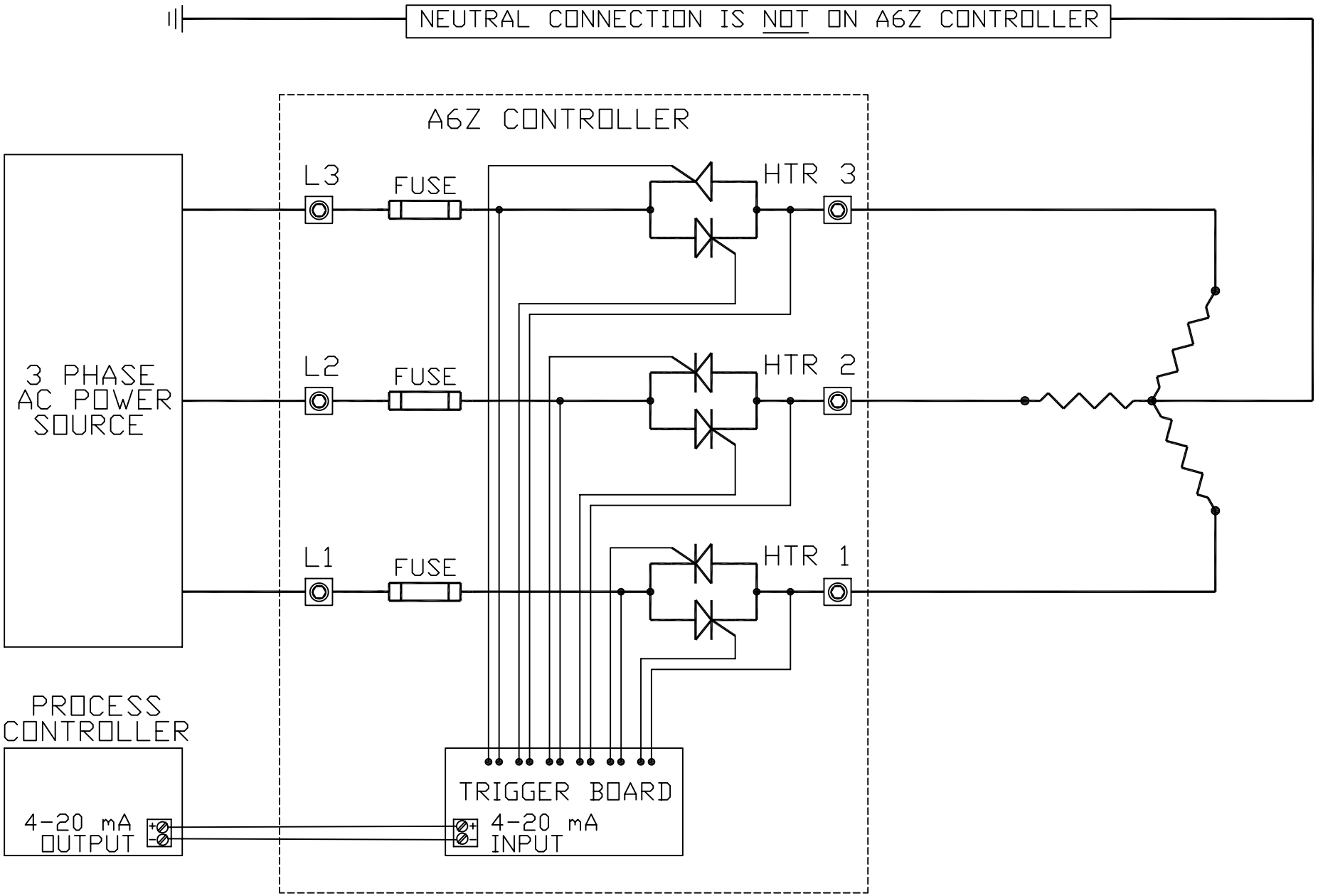
A6Z WIRING DIAGRAM "R120" OPTION
120VAC COMMAND INPUT SIGNAL
(3 WIRE 3 LEG DELTA LOAD)



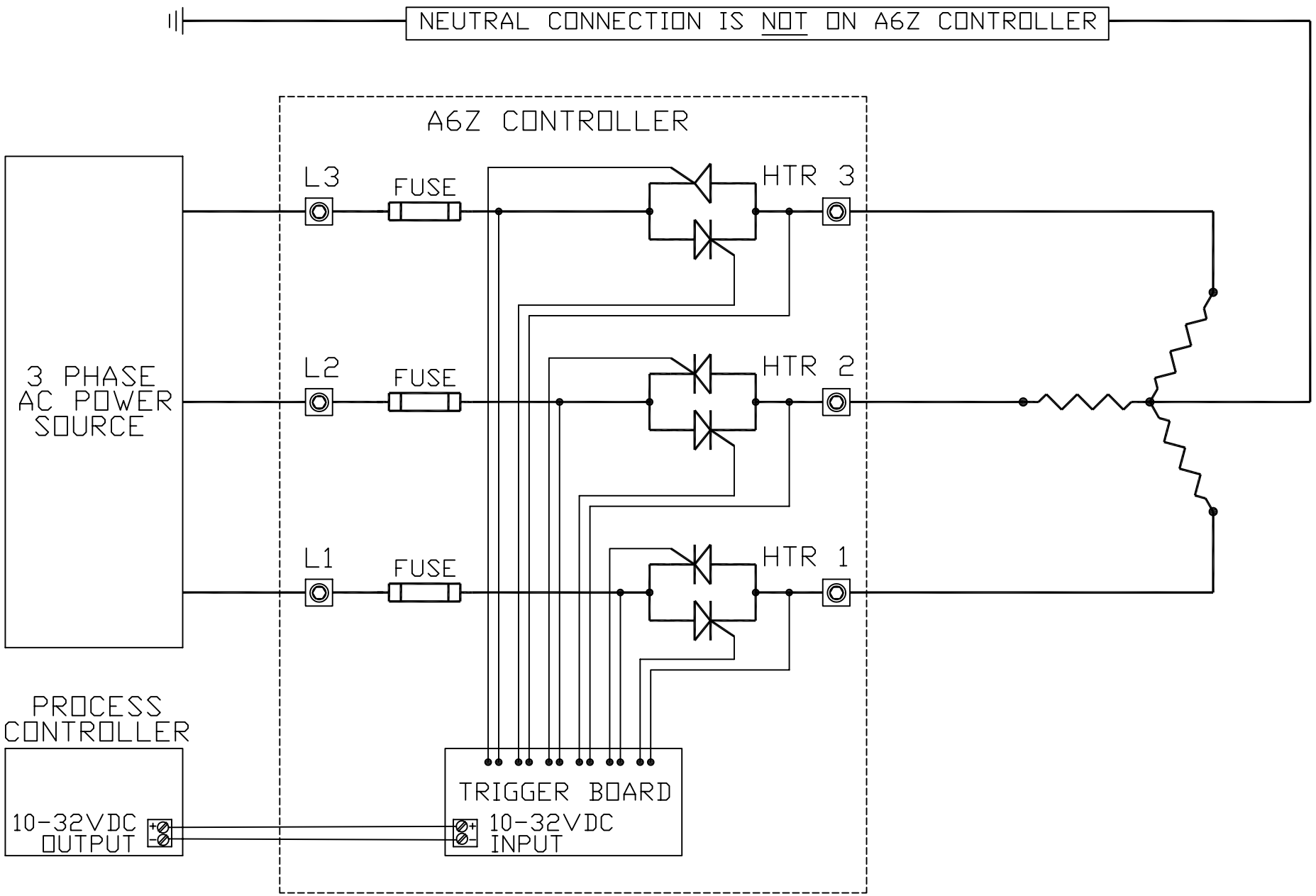
A6Z WIRING DIAGRAM "R120" OPTION
120VAC COMMAND INPUT SIGNAL
(3 WIRE 3 LEG WYE LOAD)



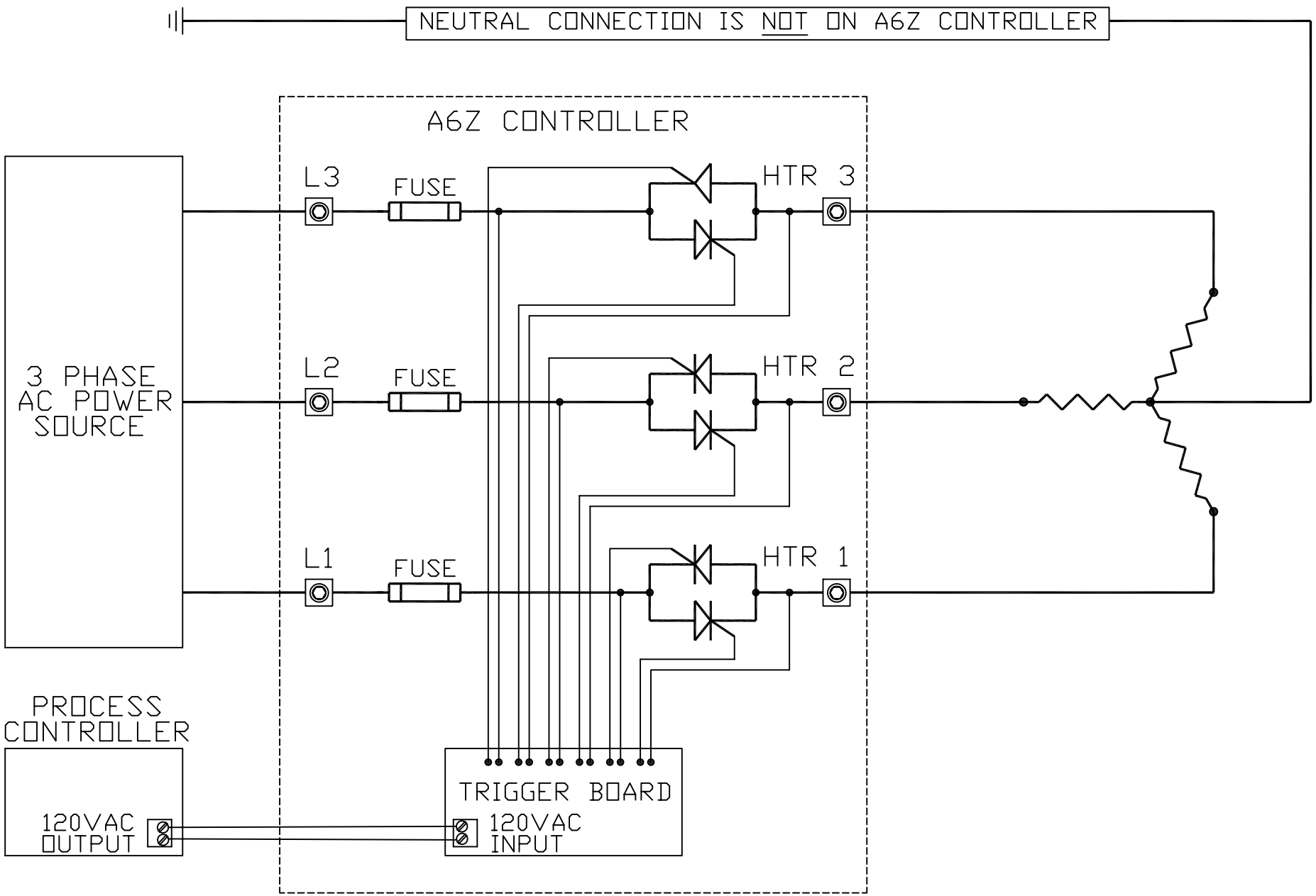
A6Z WIRING DIAGRAM
(4 WIRE 3 LEG WYE LOAD)



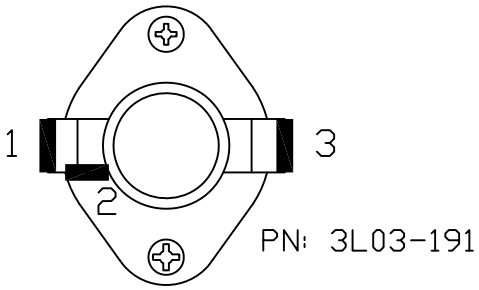
A6Z WIRING DIAGRAM "R32" OPTION
10-32VDC COMMAND SIGNAL
(4 WIRE 3 LEG WYE LOAD)

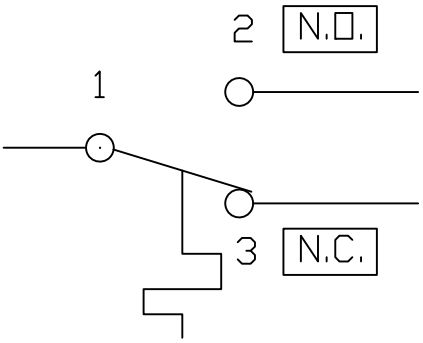


A6Z WIRING DIAGRAM "R120" OPTION
120VAC COMMAND INPUT SIGNAL
(4 WIRE 3 LEG WYE LOAD)



OVERTEMPERATURE THERMOSTAT WIRING DIAGRAMS

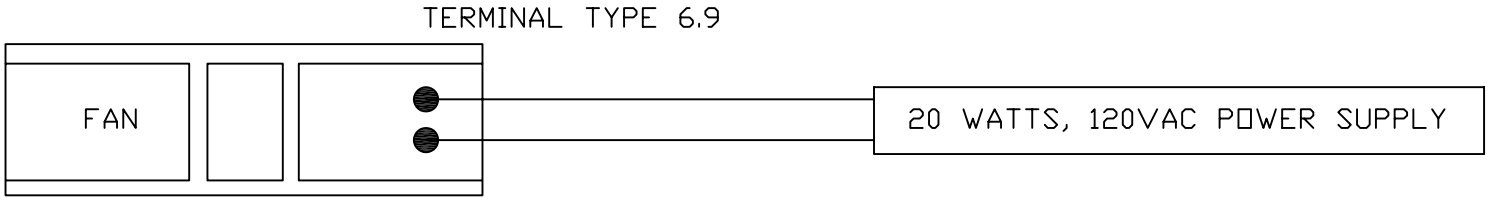




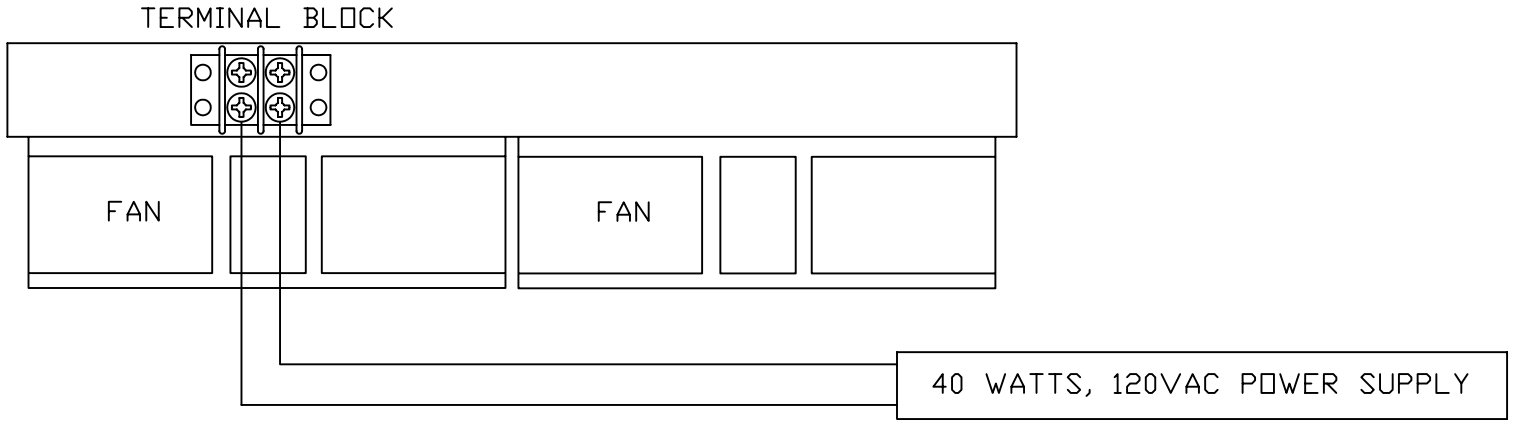
CONTACT RATINGS
1 & 2:
5.8A 120VAC
2.9A/240VAC
1 & 3:
10A/120VAC
5A/240VAC

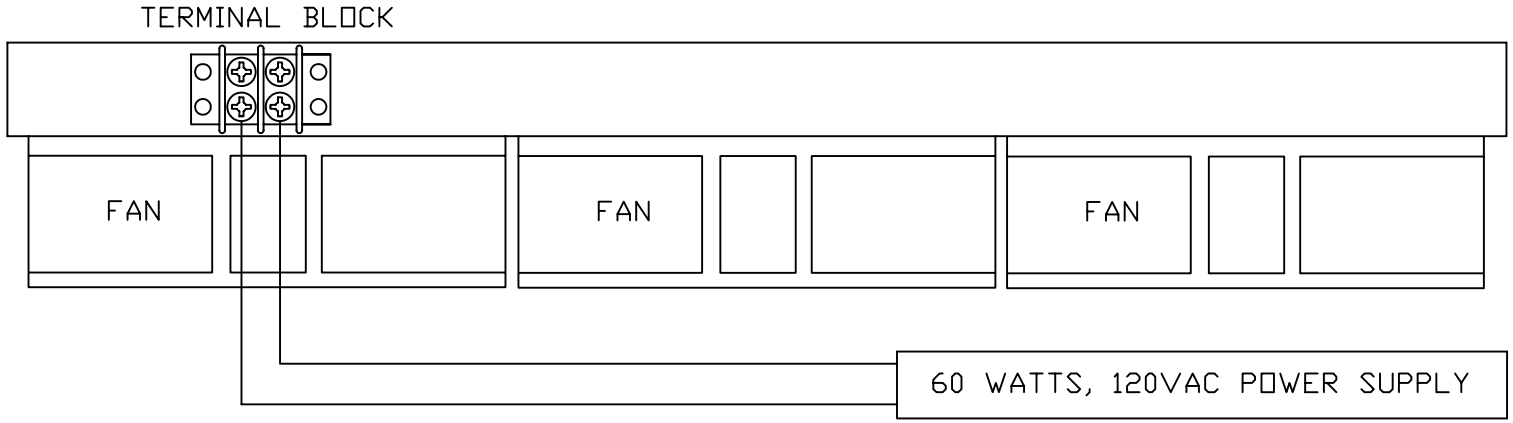
OPEN: 190F
CLOSE: 170F

FAN WIRING DIAGRAMS
100 thru 600 AMPS

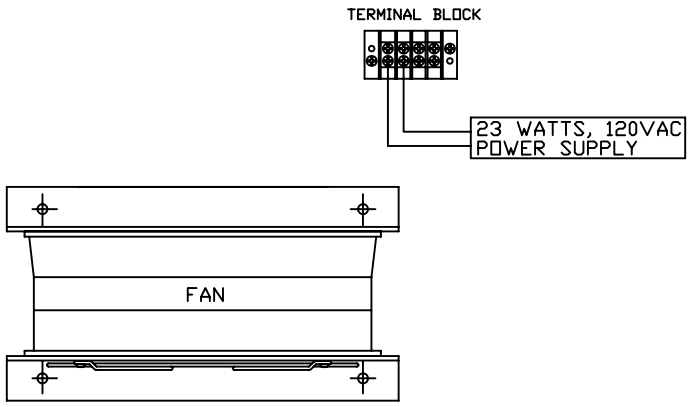


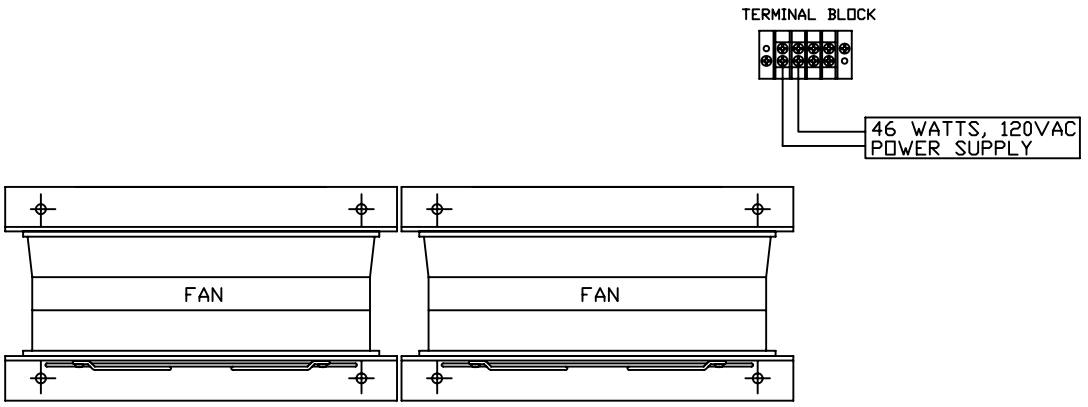
WARNING!
Fans MUST be ON when SCR power controller is on! Power to fans must be applied before or coinciding with the turn on of line voltage to the SCR power controller. *Failure to do so will damage SCRs and other components.*



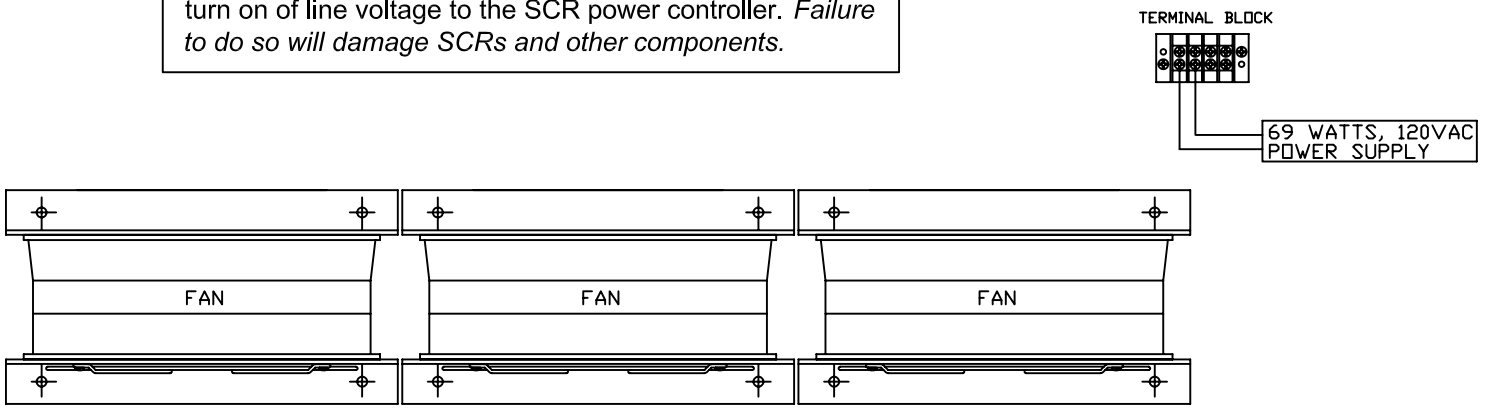


FAN WIRING DIAGRAMS
1200 AMPS



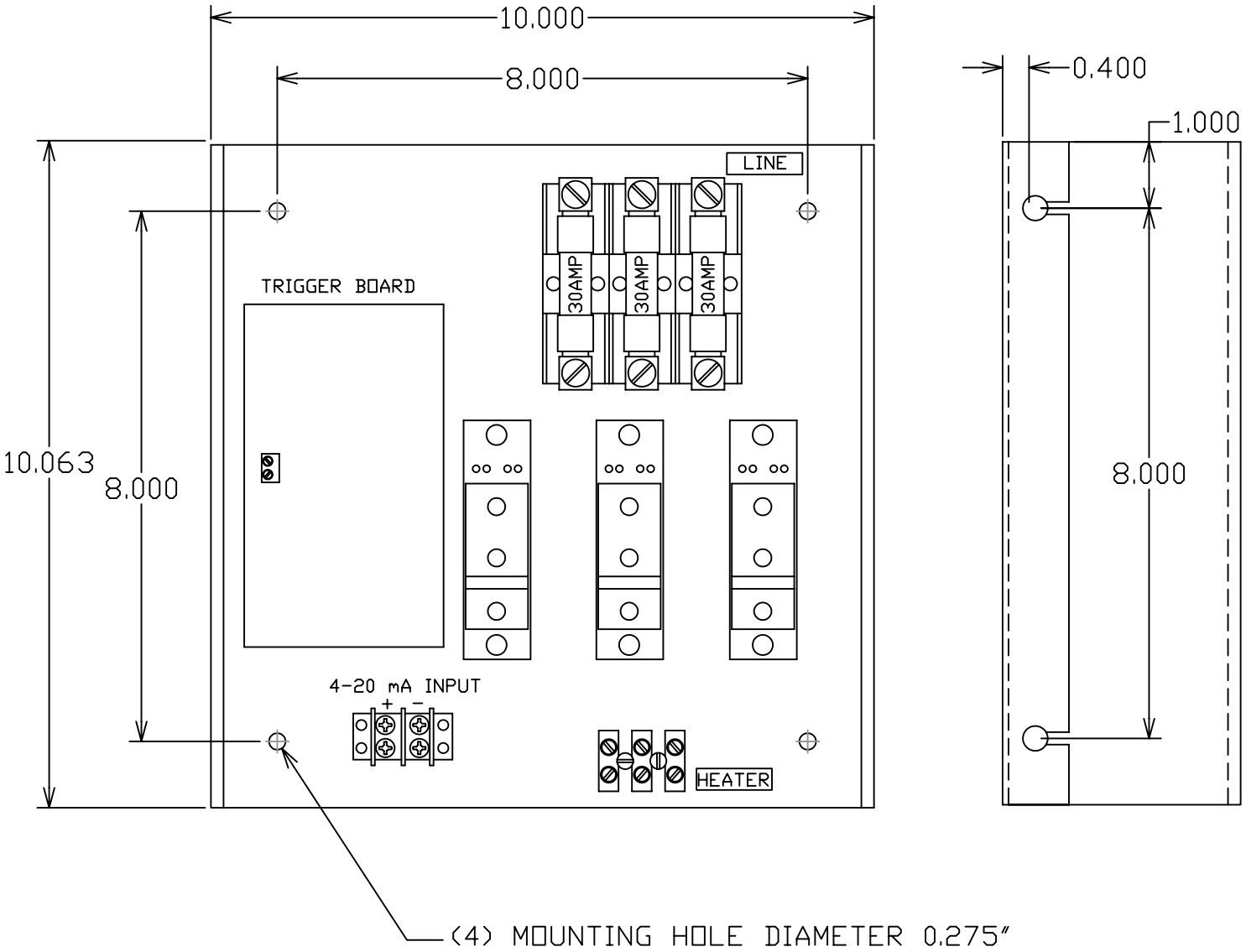


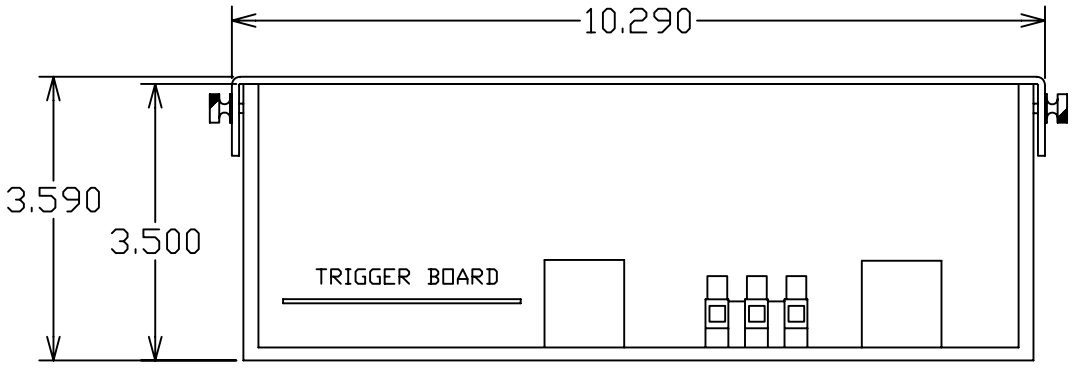
WARNING!
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PHYSICAL DIMENSIONS

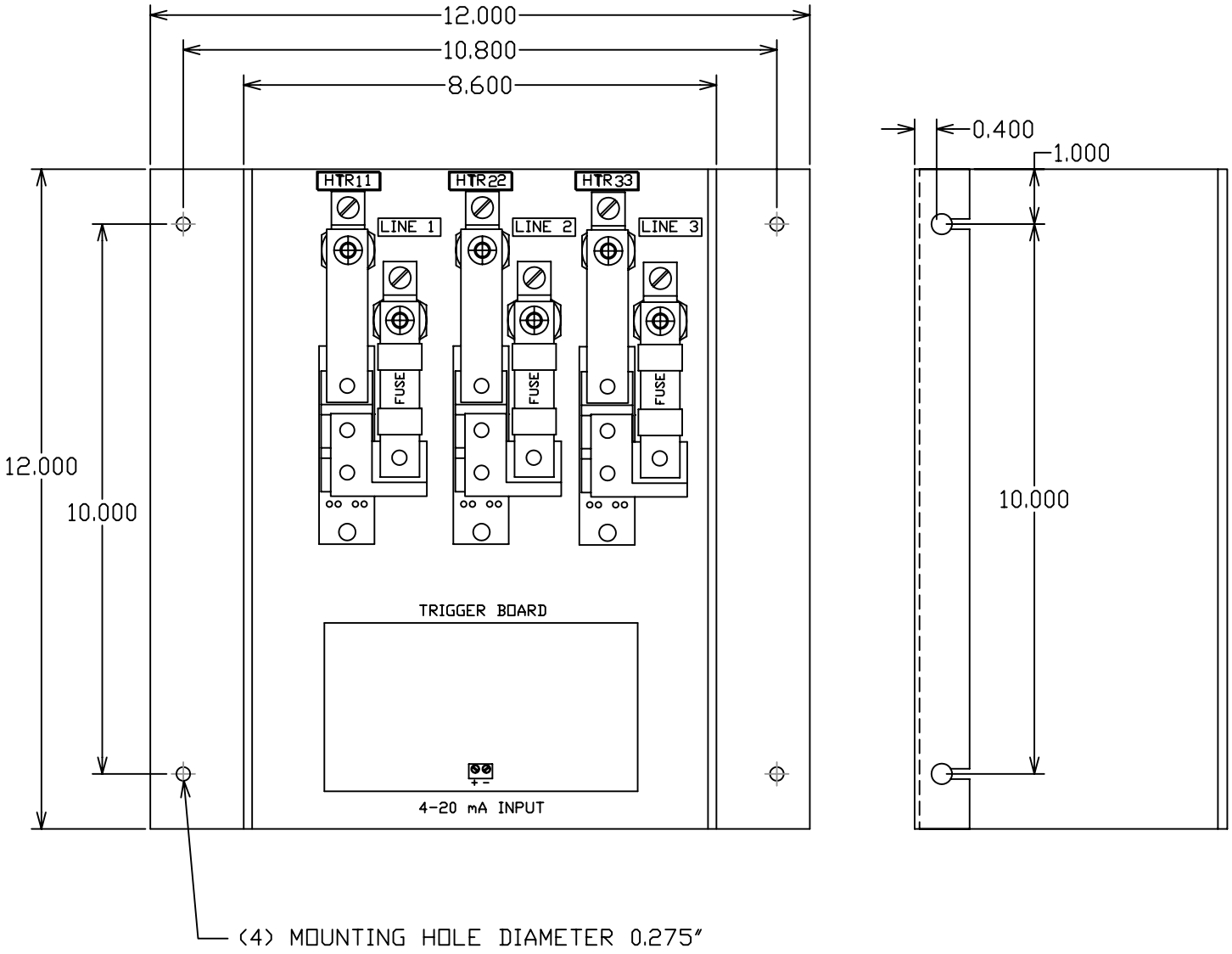
A6Z - 30 AMP

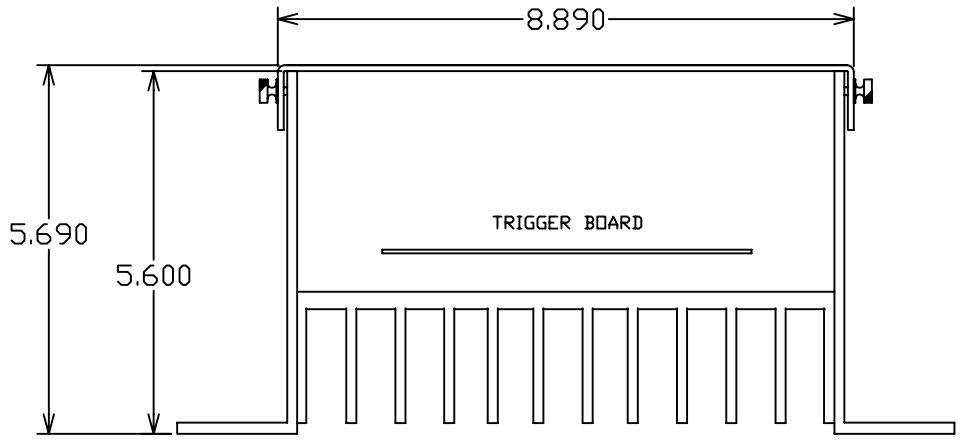




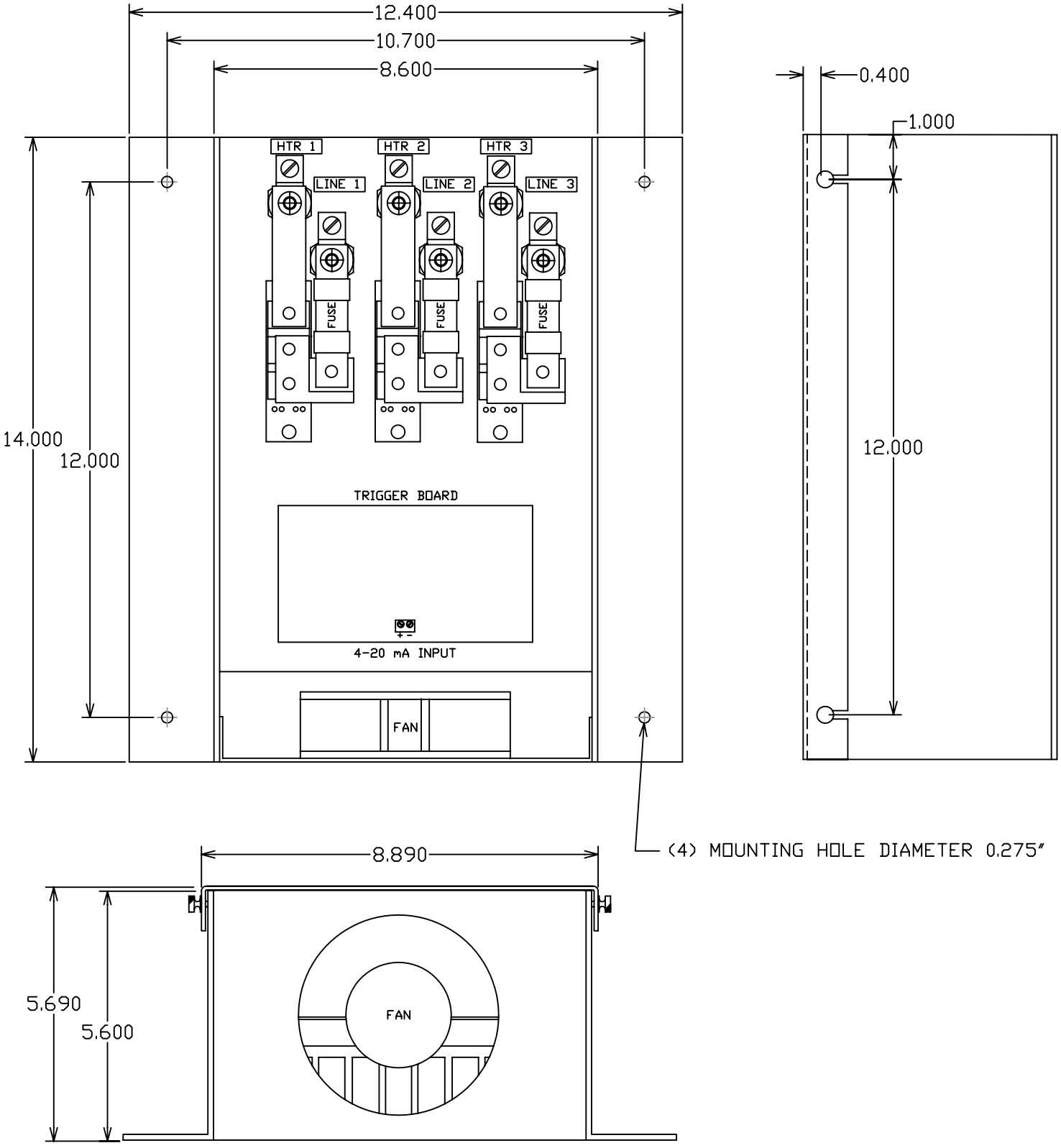
PHYSICAL DIMENSIONS

A6Z - 40, 60 & 80 AMP



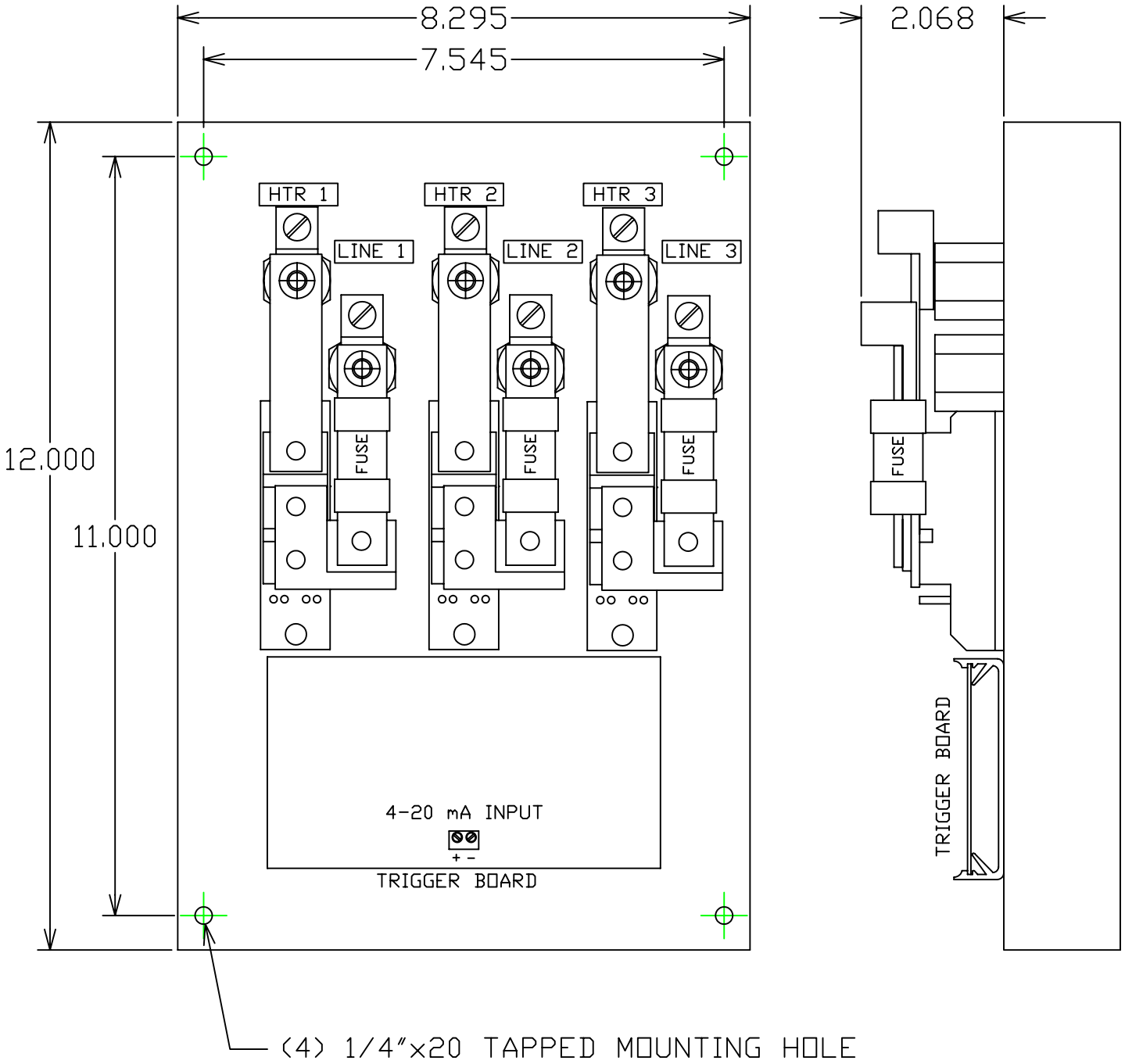


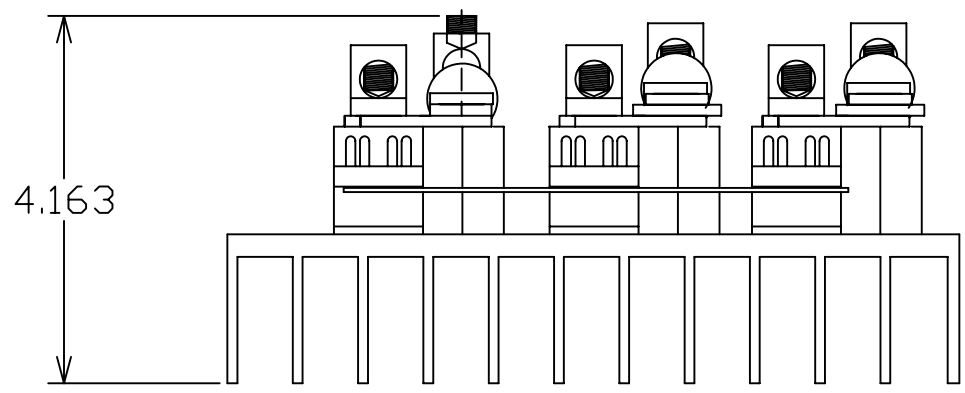
PHYSICAL DIMENSIONS
A6Z - 100 AMP



PHYSICAL DIMENSIONS

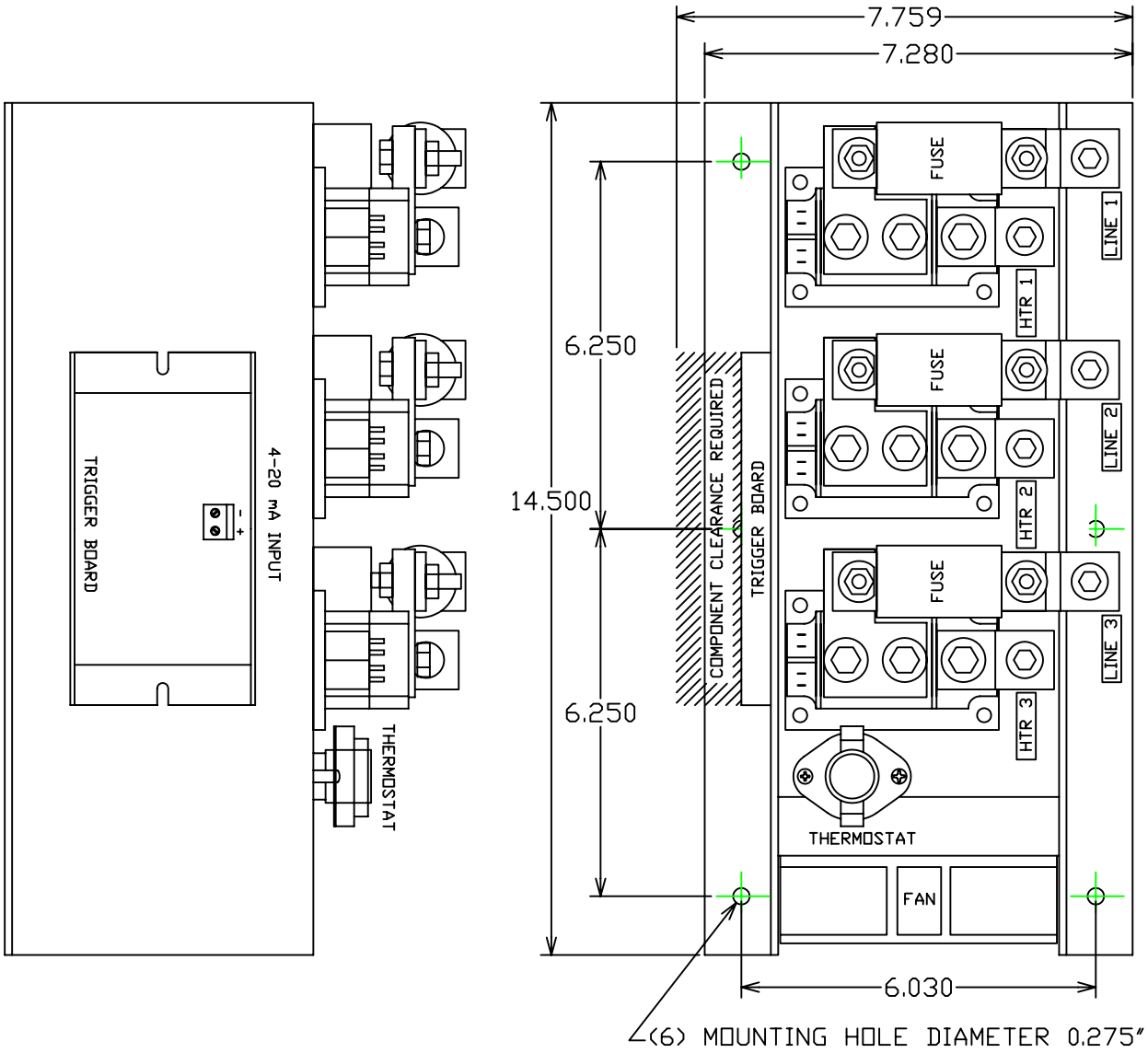
A6Z - 40, 60, 80 & 100 AMP
THROUGH-HOLE MOUNTING (-TH)

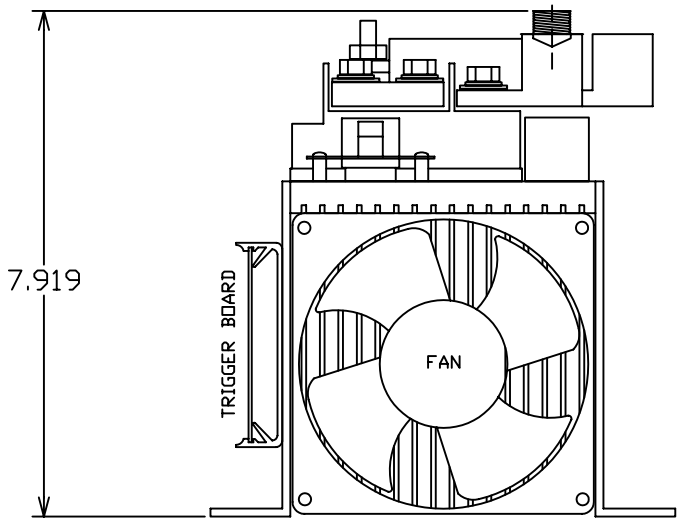




PHYSICAL DIMENSIONS

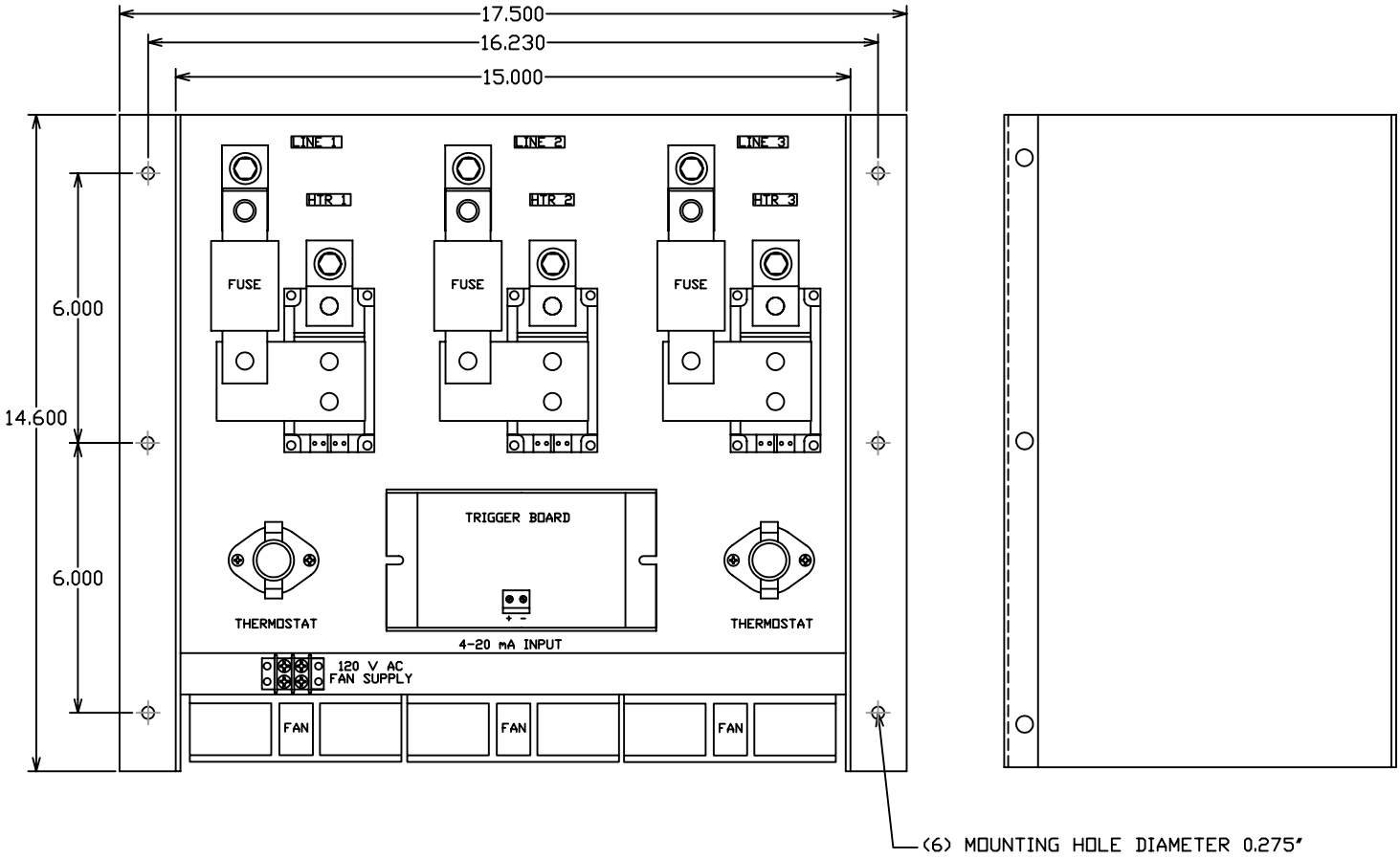
A6Z - 150 AMP- COMPACT (-C)

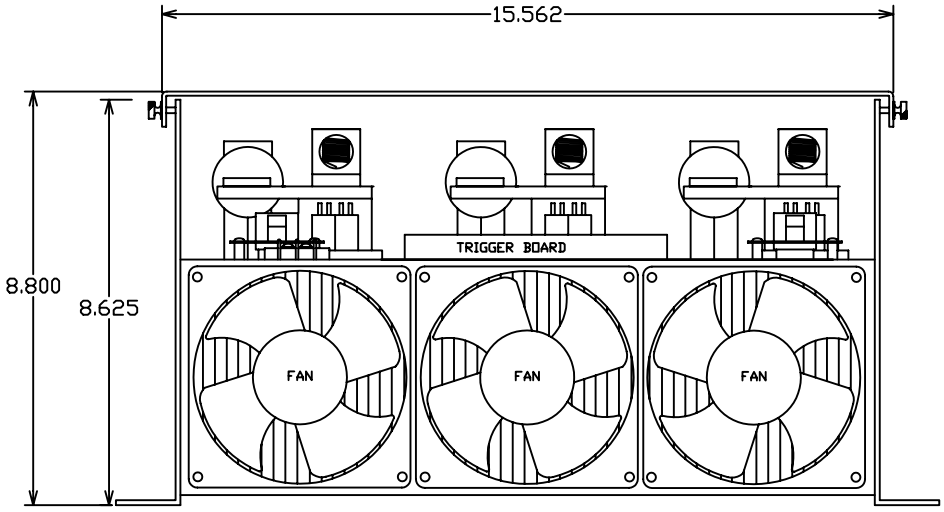




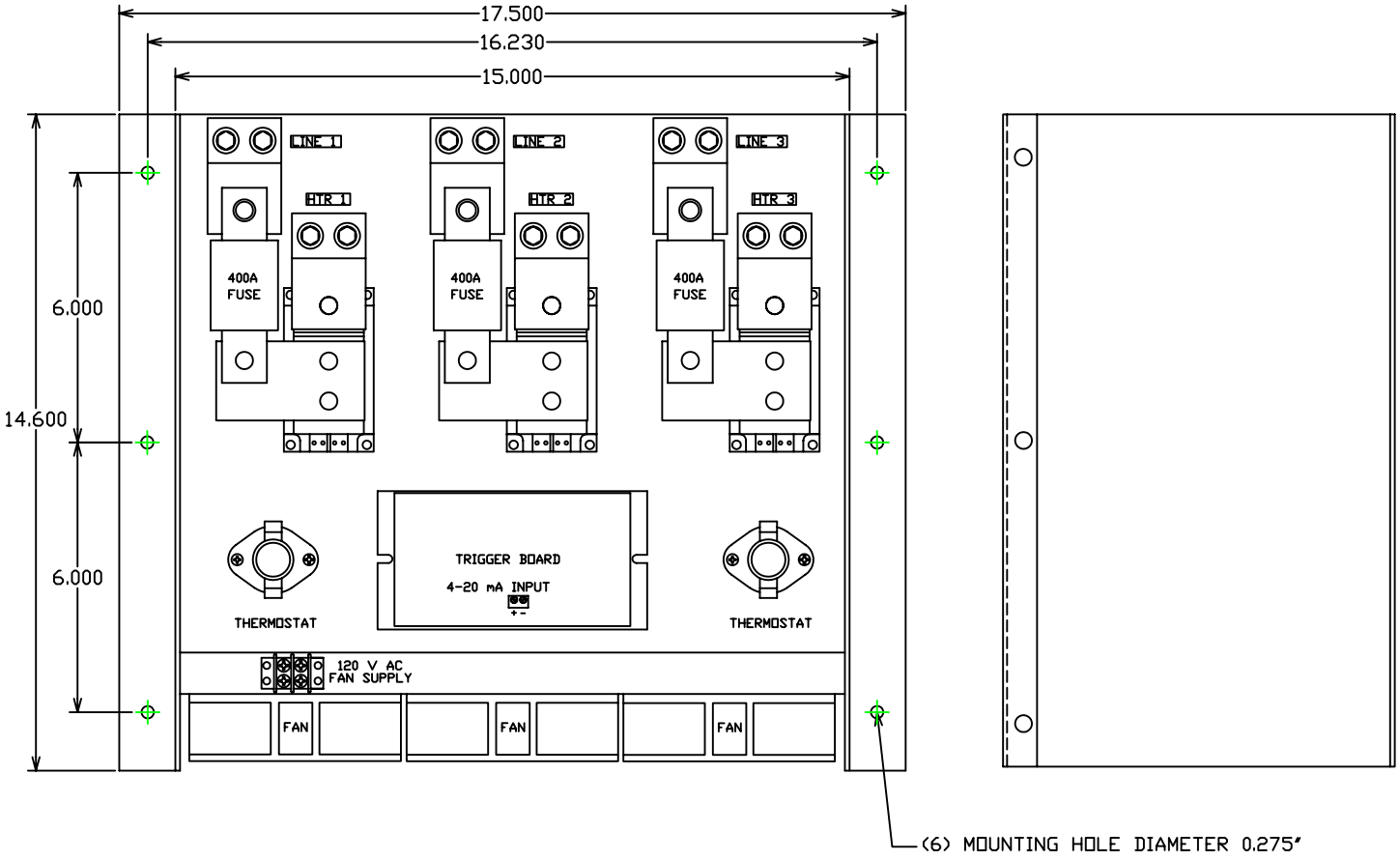
PHYSICAL DIMENSIONS

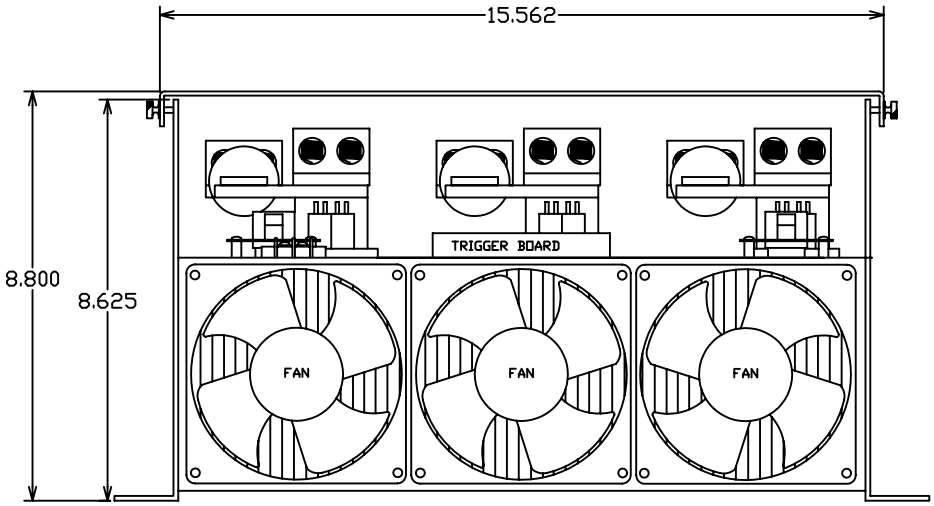
A6Z - 150, 200, 225 & 250 AMP





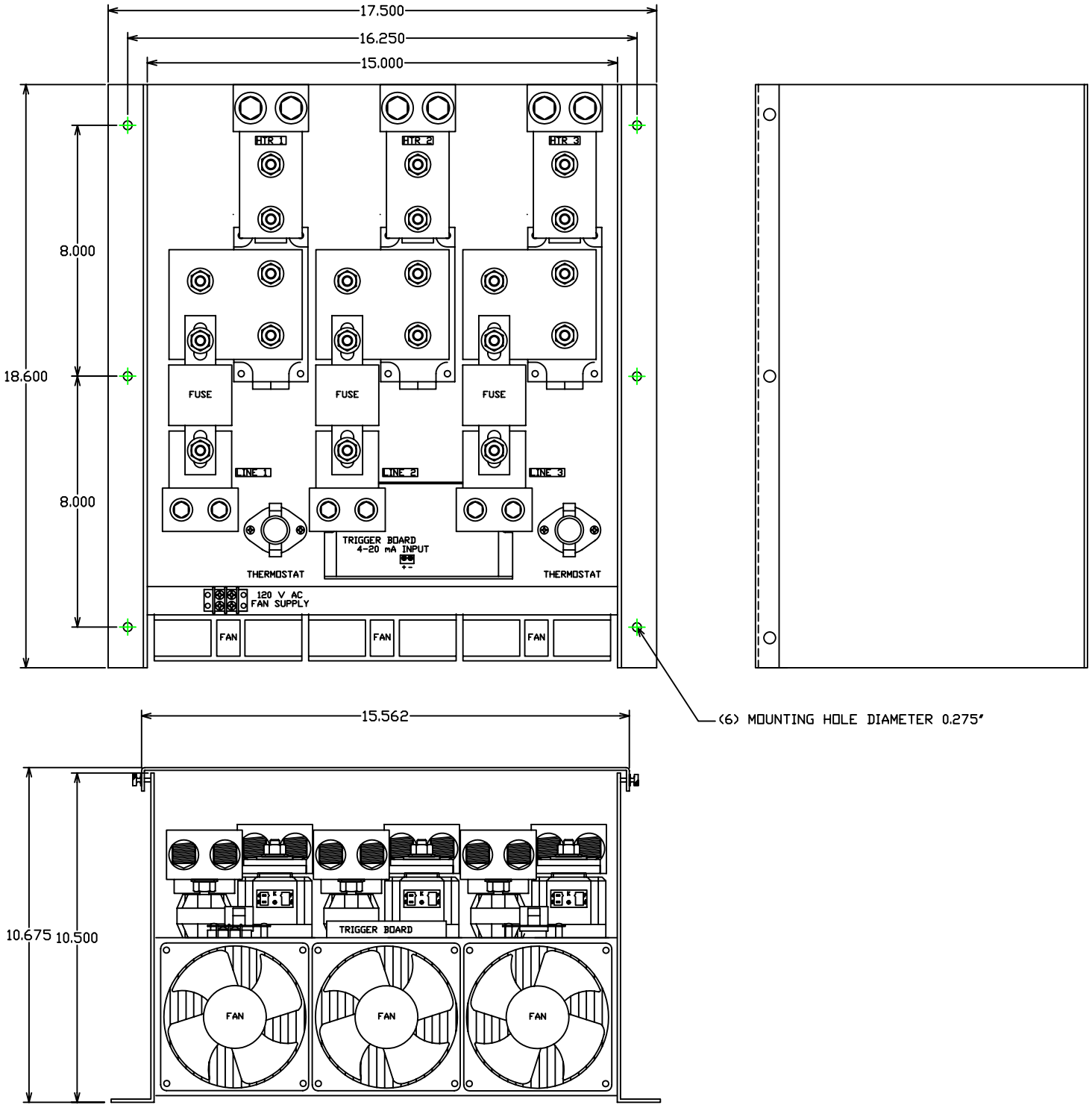
PHYSICAL DIMENSIONS
A6Z - 350 AMP





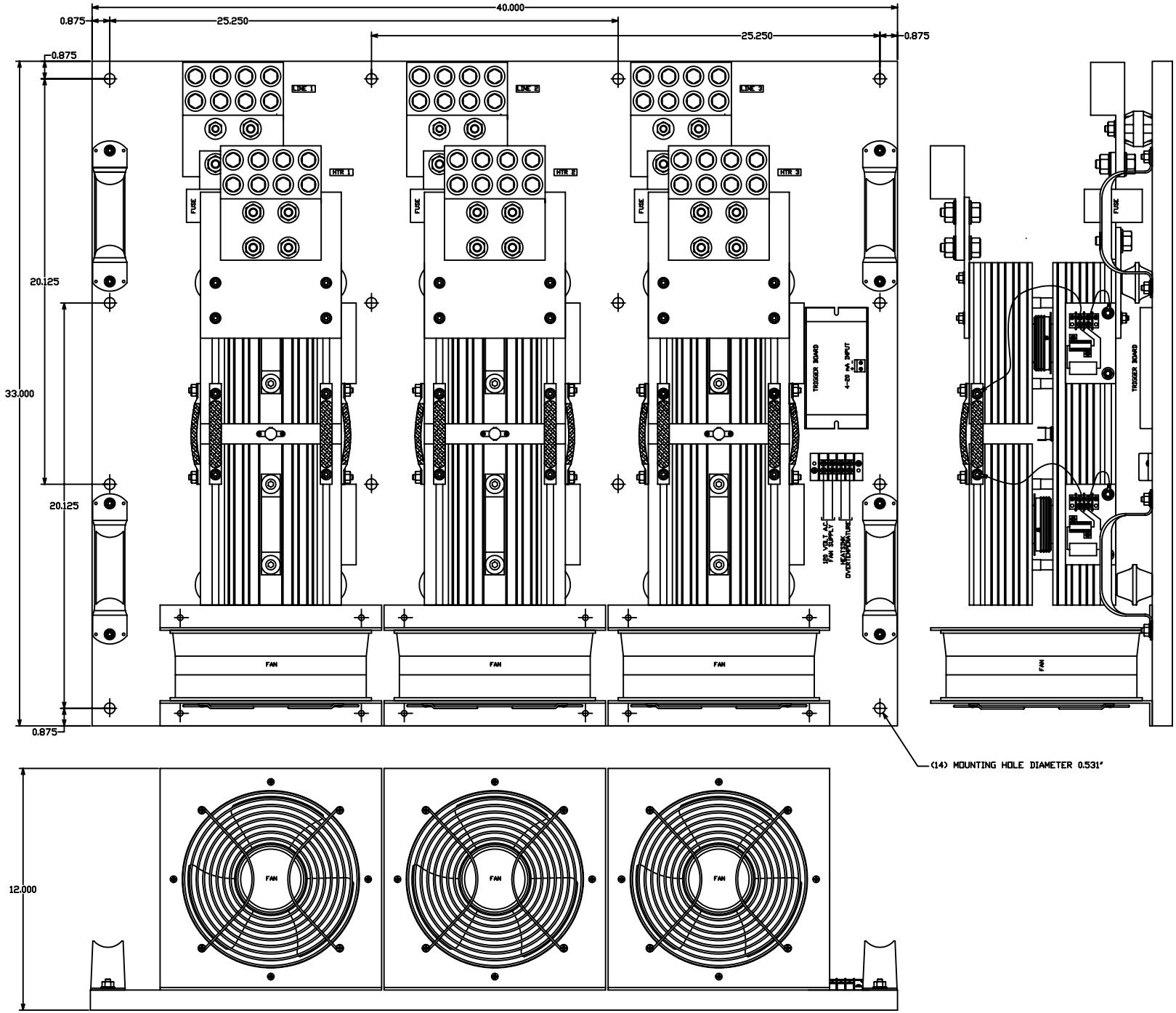
PHYSICAL DIMENSIONS

A6Z - 600 AMP



PHYSICAL DIMENSIONS

A6Z - 1200 AMP



16587 Coastal Highway
Lewes, DE 19958
Phone 302-703-6865
Fax 302-703-6876

Declaration of Conformity

Avatar Instruments A Series SCR Power Controller

CE

Avatar Instruments, Inc.
16587 Coastal Highway
Lewes, DE 19958 USA

Declares that the following product A Series SCR Power Controllers

Model Numbers, voltage and current ratings:
A1P, A3P, A1Z, A3Z, A6Z - (12, 24, 27, 38, 48, or 60) – (30, 40, 60, 80, 100, 150, 200, 225, 250, 350, 500, 600 A)
Models available in Single Phase, Three Phase 2 leg control or Three Phase 3 leg control
All applicable options

Classification:	Electric Power Control, Utilization Categories AC-51, AC-55b, AC-56a Installation Category III, Pollution degree 2
Rated Voltage	24 to 480 Vac, 24 to 600 Vac
Frequency:	45 or 65 Hz

Environmental Rating: IP00 for mounting inside an enclosure

Meets the essential requirements of the European Union Directives by using the relevant standards show below to indicate compliance.

2014/30/EU Electromagnetic Compatibility Directive

EN 60947-4-1: 2019	Low Voltage Switchgear and Control gear: Part 4-1
EN 60947-4-3: 2020	Low Voltage switchgear and control gear Part 4-3: Contactors and motor-starters – AC semiconductor controllers and semiconductor contactors for non-motor loads
CISPR 11:2015	Limits and methods of measurement of electromagnetic disturbance characteristics (EMC) of industrial, scientific and medical (ISM) radio-frequency equipment, Amendment 1:2016

Third party testing conducted by Washington Laboratories, LTD.

Washington Laboratories, LTD
4840 Winchester Boulevard
Frederick, MD 21703

16587 Coastal Highway
Lewes, DE 19958
Phone 302-703-6865
Fax 302-703-6876

EN 60947-4-1: 2019:

IEC 61000-4-2:2008	Electrostatic discharge immunity
IEC 61000-4-3:2006	Radiated, radio frequency electromagnetic field immunity
IEC 61000-4-4:2004	Electrical fast-transient / burst immunity
IEC 61000-4-5:2006	Surge immunity
IEC 61000-4-6:2008	Immunity to conducted disturbances induced by radio-frequency fields
IEC 61000-4-11:2004	Voltage dips, short interruptions and voltage variations immunity

CISPR 11 Group 2, Class A

CISPR11 2015, A1 2016
CISPR11 2009, A1 2010

EN 55011 Radiated Emissions & Conducted Emissions – Radio-frequency disturbance characteristics – Limits and methods of measurement.

CAUTION: This equipment not intended for use in residential or medical environment.

For use in Class B environments, additional external filtering on power lines is **required.** Shielded cables may also be needed.

For use with Phase Angle Control, additional external filtering is **required** to pass Class A conducted Emissions. A Schaffner filter series FN3270-H or equivalent should be used as a line input filter with model A1P & A3P Phase Angle Fired SCRs.

A Schaffner FN2080-16-06 was installed at the AC power input during testing to be CISPR32 CE Class B compliant.

Contact Schaffner EMC, Inc. to find the proper filter for your specific application. Schaffner EMC Phone (USA) 732-225-9533, www.schaffner.com

Name of Authorized Representative: Paul Evalds

Title of Authorized Representative: President

Place of Issue: Lewes, Delaware USA
Date of Issue: March 2, 2022

Paul Evalds
Signature of Authorized Representative

www.avatarinstruments.com

CUSTOMER NOTES:

CUSTOMER NOTES:

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Avatar Instruments, Inc. 16587 Coastal Highway Lewes, DE 19958
Phone: (302) 703-6865 contact@avatarinstruments.com www.scrpower.com